



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6405G02131-3G

Job Sheet 169926



Part No: RBW6405G02131-3G

Job Qty: 2 ea

Part Name: Tail Rotor Blade Damper Attachment Bushing Removal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6405G02131-3G Rev D IPP Rev.A 17.08.29 New issue DP Verify DD IPP Rev B 17.11.14 Rev Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/26/18	0.00	0.00	Start Up Small Fab-4		FF
110	Small Fab	2 pcs		1/26/18	0.00	0.00	Small Fab-8		DA FF
120	QC	2 pcs		1/26/18	0.00	0.00	QC5		38
130	Packaging	2 pcs		1/26/18	0.00	0.00	Packaging3-1		9-88
140	QC21-FG	2 Ea		1/26/18	0.00	0.00	QC21		DAS 21

Part Op Descriptions: 110 - 1- Assemble as per DWG RBW6405G02131-3G

MAR 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
94191A150 ✓	Hex Nut 1/4-28 UNF	2 pcs (1 ea)	90-Start up Operation	5010649
95229A420 ✓	Flat Washer	2 pcs (1 ea)	90-Start up Operation	5016491
RBW6405G02131-3G-1 ✓	Bolt	2 Ea (1 ea)	90-Start up Operation	5036387
RBW6405G02131-3G-3 ✓	Bell	2 Ea (1 ea)	90-Start up Operation	5043944
RBW6405G02131-3G-5 ✓	Quarter Bell	4 Ea (2 ea)	90-Start up Operation	5037731

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	94191A150	2	22	0
	95229A420	2	96	0
	RBW6405G02131-3G-1	2	2	0
	RBW6405G02131-3G-3	2	5	0
	RBW6405G02131-3G-5	4	5	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Si	AGAINST DEPARTMENT/PROCESS Engineering ☐ Quality ☐ Other ☐ 1RB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval Container No: S056115 Job No: 169926 Serial No/Batch: S056115 Revision: D Inspector: _____ Date: 03/29/18 UART Aerospace Ltd. 1270 Aberdeen Street Haverhill, ON K4A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com						
Date : _____ Step #: _____ Description Work Order De 								
Root Cause <table style="width: 100%;"> <tr> <td style="width: 33%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 33%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> <td style="width: 33%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> </tr> </table>	Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	FAULT CATEGORY <table style="width: 100%;"> <tr> <td style="width: 33%;"> Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> <td style="width: 33%;"> Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> <td style="width: 33%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____
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